

MATERIAL SAFETY DATA SHEET

Print date: 16-Feb-2011 Revision Number: 4 Revision date: 16-Feb-2011

1. IDENTIFICATION OF THE SUBSTANCE AND COMPANY

Trade Name:	CYCOLOY*
Product Name: Product Description:	LG9000 -BK1044 Poly (bisphenol-A-carbonate) [CASRN 111211-39-3]/Poly (acrylonitrile-butadiene-styrene) [CASRN 9003-56-9] blend
Product Type:	Commercial Product
Recommended use:	May be used to produce molded or extruded articles or as a component of other industrial products.
Company:	SABIC Innovative Plastics One Plastics Avenue Pittsfield, MA 01201 USA
Manufacturer:	SABIC Innovative Plastics 1 Lexan Lane Mt. Vernon, Indiana 47620 United States -and/or- SABIC Innovative Plastics 1 Plastics Drive Burkville, Alabama 36752

2. COMPOSITION/INFORMATION ON INGREDIENTS

United States

HAZARDOUS COMPONENTS:

TIMES AND COOKING CITETION			
Chemical Name	CAS Number	Weight %	
Carbon black	1333-86-4	0.1 - 1.0	
Titanium dioxide	13463-67-7	0.1 - 1.0	

If present, components listed above are physical or health hazards as defined in the Hazard Communication Standard. The quantities represent typical or average values for the materials shown. Additional compositional data are provided in Section 15, REGULATORY INFORMATION.

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3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW:

- · Pellets with slight or no odor
- · Spilled material may create slipping hazard
- · Can burn in a fire creating dense, toxic smoke
- Molten plastic can cause severe thermal burns
- Fumes produced during melt processing may cause eye, skin, and respiratory tract irritation. Severe over-exposure may result in nausea, headache, chills, and fever. See below for additional effects.
- Secondary operations, such as grinding, sanding, or sawing can produce dust which may present an explosion or respiratory hazard.

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HMIS Rating	Health: 0	Flammability: 1	Reactivity: 0
Skin Con	tact:	Not a haza	rd with pellets during normal industrial use.
Eye Conta	act:	Resin parti to eyes.	cles, like other inert materials, are mechanically irritating
Inhalation	ո։	Pellet inhal	lation unlikely due to physical form.
Ingestion	:	Pellet inges	stion unlikely due to physical form.
Sensitiza	tion:	No informa	tion available on this product
Other Info	ormation:	crystalline s present in s materials a are shown the plastic	RC and/or NTP have listed carbon, titanium dioxide, silica (quartz), respirable glass and certain heavy metals, some colorants and fillers, as carcinogens. If these are present in this product at significant quantities, they in Section 2. These materials are essentially bound to matrix and are unlikely to contribute to workplace under recommended processing conditions.
Chronic/Carcino	ogenic Information		
Chronic T	Γoxicity:	No informa	tion available
Processir	ng Issues:	respiratory headache condensate	y vapors may cause irritation to the eyes, skin, and tract. In cases of severe exposure, nausea and can also occur. Grease-like processing vapor es on ventilation ductwork, molds, and other surfaces irritation and injury to skin.
Aggravate	ed Medical Conditions:	aggravated individuals	RESTRICTIONS: There are no known health effects by exposure to this product. However, certain sensitive and individuals with respiratory impairments may be exposure to components in the processing vapors.

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4. FIRST AID MEASURES

If Inhalation: Move to fresh air in case of accidental inhalation of fumes from

overheating or combustion. If symptoms persist, call a physician.

On skin contact: Immediately cool the skin by rinsing with cold water after contact

with hot material. Wash off immediately with soap and plenty of

water. Consult a physician.

On contact with eyes: Immediately flush with plenty of water. After initial flushing, remove

any contact lenses and continue flushing for at least 15 minutes. If

eye irritation persists, consult a specialist.

On ingestion: No hazards which require special first aid measures.

Precautions: Processing vapors inhalation may be irritating to the respiratory

tract. If symptoms are experienced remove victim from the source of contamination or move victim to fresh air and obtain medical

advice.

5. FIRE-FIGHTING MEASURES

Autoignition Temperature: Not determined

Explosive Limits

upper: Not determined lower: Not determined

Suitable Extinguishing Media: Water spray mist or foam.

Unsuitable extinguishing Media for safety reasons: Carbon dioxide and dry chemical are not recommended because

their lack of cooling capacity may permit re-ignition.

Hazards from Combustion Products: Fire will produce dense black smoke containing hazardous

combustion products, carbon oxides, hydrocarbon fragments,

hydrogen cyanide, nitrogen oxides.

Special Protective Equipment for Firefighters:Do not enter fire area without proper protection including self-

contained breathing apparatus and full protective equipment. Fight fire from a safe distance and a protected location due to the potential of hazardous vapors and decomposition products.

Specific Hazards: Take precautionary measures against static discharges. During

processing, dust may form explosive mixture in air. Thermal decomposition can lead to release of irritating gases and vapors.

6. ACCIDENTAL RELEASE MEASURES

Clean up: Sweep up and shovel into suitable containers for disposal. Do not

create a powder cloud by using a brush or compressed air.

Personal Precautions: See section 8.

Environmental Precautions: Do not flush into surface water or sanitary sewer system. Should

not be released into the environment.

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7. HANDLING AND STORAGE

Handling: Handle in accordance with good industrial hygiene and safety

practices. Provide for appropriate exhaust ventilation and dust collection at machinery. Avoid dust formation. All metal parts of the

mixing and processing equipment must be earthed.

Storage: Store in closed container in a dry and cool area. Keep away from

heat sources and sources of ignition.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure limits:

No components with information, unless noted below

Chemical Name	US OSHA PEL	ACGIH	Canada - Alberta	Mexico OEL Data	SABIC Recom.(8 Hr)*
	(8 Hr)		(8 Hr)		
Carbon black 1333-86-4	FRL_TWA: 3.5 mg/m³; TL_PEL: 3.5 mg/m³	TWA: 3.5 mg/m³; Notations: Not Classifiable as a Human Carcinogen	OEL_8 hr: 3.5 mg/m ³	LMPE-PPT: 3.5 mg/m³; LMPE-CT: 7 mg/m³; CONN: A4	No Information
Titanium dioxide 13463-67-7	FRL_TWA: 5 mg/m³ Respirable fraction , 10 mg/m³ Total dust ; TL_PEL: 5 mg/m³ Respirable fraction , 15 mg/m³ Total dust	TWA: 10 mg/m³; Notations: Not Classifiable as a Human Carcinogen; Crit Eff: Lower respiratory tract irritation	OEL_8 hr: 10 mg/m³; Substance interaction: SI_3	LMPE-PPT: 10 mg/m³ como Ti; LMPE-CT: 20 mg/m³ como Ti; CONN: A4	

^{*}SABIC Innovative Plastics Recommended Exposure Limits have been established for certain chemicals.

Engineering Measures to Reduce Exposure:

Provide for appropriate exhaust ventilation at machinery.
Processing fume condensate may be a fire hazard and toxic;
remove periodically from exhaust hoods, ductwork, and other
surfaces using appropriate personal protection. Handle in
accordance with good industrial hygiene and safety practice.

Hand Protection: Protective gloves should be worn

Eye Protection: Safety glasses with side-shields or chemical goggles. In addition,

use full-face shield when cleaning processing vapor condensates

from hood, ducts, and other surfaces.

Respiratory Protection: When using this product at elevated temperatures, implement

engineering systems, administrative controls or a respiratory protection program (including a respirator approved for protection from organic vapors, acid, gases, and particulate matter) if processing vapors are not adequately controlled or operators experience symptoms of overexposure. If dust or powder are produced from secondary operations such as sawing or grinding,

use a respirator approved for protection from dust.

Body Protection: Long sleeved clothing

Hygiene Measures: When using, do not eat, drink or smoke.

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9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:SolidAppearance:PelletsColor:VariesOdor:None or slight

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Melting point/range: This product does not exhibit a sharp melting point but softens

gradually over a wide range of temperatures.

Autoignition Temperature:Not determinedVapor Pressure:NegligibleWater Solubility:InsolubleEvaporation Rate:Negligible

Specific gravity: >1; (water = 1)
VOC content (%): Negligible

Explosive Limits

upper: Not determined lower: Not determined

10. STABILITY AND REACTIVITY

Stability: Stable under ambient conditions. Hazardous polymerization does

not occur.

Conditions to Avoid:To avoid thermal decomposition, avoid elevated temperatures.

Heating can result in the formation of gaseous decomposition products, some of which may be hazardous. Do not exceed melt temperature recommendations in product literature. Purgings of hot material should be collected in small, flat, thin shapes and quenched with water to allow for rapid cooling. Do not allow product to remain in barrel at elevated temperatures for extended

periods of time.

Hazardous Decomposition Products: Process vapors under recommended processing conditions may

include trace levels of hydrocarbons, phenols, alkylphenols, diarylcarbonates, styrene, acrylonitrile, acrolein, acetophenone, acetaldehyde, cumene, alpha methylstyrene, 4-vinylcyclohexene.

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11. TOXICOLOGICAL INFORMATION

Acute Toxicity

LD50/oral/rat: >5000 mg/kg LD50/dermal/rabbit: >2000 mg/kg Inhalation: Pellet inhalation unlikely due to physical form. **Eve Contact:** Resin particles, like other inert materials, are mechanically irritating to eyes. **Skin Contact:** Not a hazard with pellets during normal industrial use. Ingestion: Pellet ingestion unlikely due to physical form. No information available **Chronic Toxicity:** No information available **Subchronic Toxicity: Primary Irritation:** Substance does not generally irritate and is only mildly irritating to the skin. IARC: Not listed OSHA: Not regulated Not tested NTP: Remarks: The toxicological data has been taken from products of similar composition. Carbon Black: The International Agency for Research on Cancer **Special Studies:** (IARC) has determined that carbon black is a class 2B known animal and possible human carcinogen by the route of inhalation. Rats exposed to high doses of carbon black by inhalation developed statistically significant increases in lung fibrosis and lung tumors. Titanium Dioxide: The International Agency for Research on Cancer (IARC) has determined titanium dioxide to be a possible human carcinogen (class 2B) based on evidence in experimental animals. Rats exposed to high doses of titanium dioxide by inhalation or intratracheal installation showed an increased incidence of lung tumors.

12. ECOLOGICAL INFORMATION

Ecotoxicity Effects: Do not flush into surface water or sanitary sewer system.

Other information: Ecological damages are not known or expected under normal use.

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13. DISPOSAL CONSIDERATIONS

Waste Disposal:

Recycling is encouraged. Landfill or incinerate in accordance with federal, state and local requirements. Collected processing fume condensates and incinerator ash should be tested to determine waste classification.

14. TRANSPORT INFORMATION

Transport Classification:

Not regulated as hazardous for shipment, unless noted below, under current transportation guidelines.

DOT

ADR/RID/ADN

IMDG

ICAO

IATA-DGR

MEXICO

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15. REGULATORY INFORMATION

International Inventories:

TSCA (USA): Listed DSL(Canada): Listed **EINECS/ELINCS (Europe):** Listed ENCS (Japan): Listed IECSC(China): Listed KECL(Korea): Listed PICCS (Philippines): Listed AICS (Australia): Listed

Other Inventory Information:

A "Listed" entry above means all chemical components are on the respective inventory list and/or a qualifying exemption exists for one or more components. A "Not listed" entry above indicates one or more components is restricted from import or manufacture into that country/region. Articles are exempt from registration and are therefore not listed on the national chemical inventories.

SARA (313) Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and and Title 40 of the Code of Federal Regulations, Part 372.

SARA (311, 312) hazard class:

Acute Health Hazard	N
Chronic Health Hazard	N
Fire Hazard	N
Sudden Release of Pressure Hazard	N
Reactive Hazard	N

Canada:

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

WHMIS hazard class:

Non-controlled

California Proposition 65:

Components in this product known to the State of California to cause cancer and/or reproductive effects, are listed below:

Chemical Name	Weight %	California Proposition 65:
Carbon black 1333-86-4	0.1 - 1.0	Listed: February 21, 2003 Carcinogenic. (airborne, unbound particles of respirable size)
Acrylonitrile 107-13-1	<100 ppm	Type of Toxicity: cancer
Ethylbenzene 100-41-4	<100 ppm	Type of Toxicity: cancer

RoHS EU Directive 2002/95/EC:

The subjected product is in compliance with EU RoHS Directive 2002/95/EC. All below chemicals are not employed in the manufacture of the product: a.Cadmium and its compounds, b.Lead and its compounds, c.Mercury and its compounds, d.Hexavalent chromium compounds, e.Polybrominated biphenyls (PBBs), f.Polybrominated diphenyl ethers (PBDEs including Deca-BDE). The trace levels of heavy metals may be present as impurities within threshold limits (<0.1% for Pb, Hg, Cr VI, and <0.01% for Cd). We are disclosing this information, to the best of our knowledge, based upon data from our raw material manufacturers.

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16. OTHER INFORMATION

CYCOLOY* is a registered trademark of SABIC Innovative Plastics IP BV

Prepared by: Product Stewardship & Toxicology.

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End of Material Safety Data Sheet

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